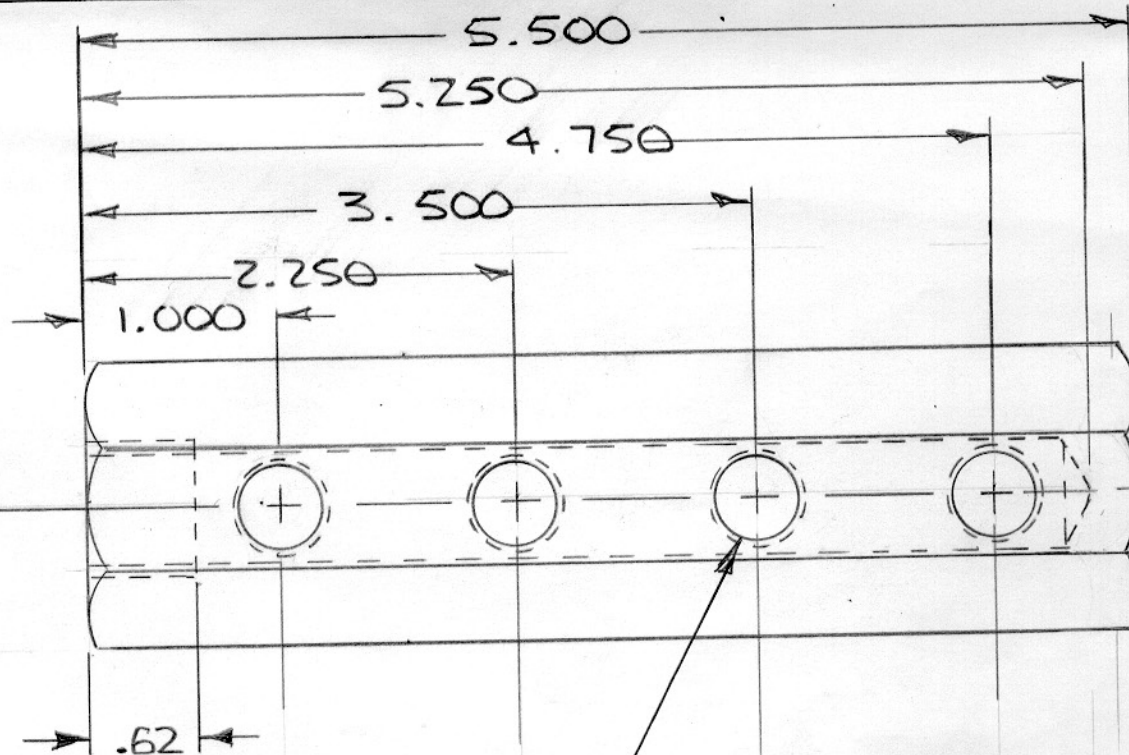


3/8 NPT

DRILL TO 5.750
DEPTH AS SHOWN



1/4 NPT (1 SIDE)
4 PLACES



MATERIAL: 6061-T6
QQ-A-225/8
1 1/2 ACROSS FLAT
HEX BAR

FINISH: RED ANODIZE

D2084

A

REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC./VENDOR	
DRAWN				BASIC CODE		CONTRACT NO.				DATE		DART AERO ACCESSORIES INC. VANCOUVER CANADA			
APPROVED				D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK		LENGTH DASH NO. W=SPOTWELD		DRAWN		1992		205 HEATER			
DESCRIPTION OF CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES		STRESS		CHECKED		CLIENT		TITLE		REV.	
		GENERAL		LIMITS		8J=MS20470AD BB=MS20426AD						MANIFOLD		D2084	
		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125/4 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES 1° 3. PARALLELISM ± .0075 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005								CODE		SCALE 1:1	
		REPORT ALL DISCREPANCIES — DO NOT SCALE										SHT 1 OF 1			